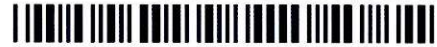




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D2057
Job Sheet 208733



Part No: D2057

Job Qty: 20 pcs

Part Name: Plug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/31/20

Job Tracking No:

Due Date: 4/30/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP D 02.08.22 Make in Cobra KJ IPP Rev:E 08-05-27 as per ECN1195P DD verified by:EC IPP
Rev:F 08-06-04 Added QC8 JLM Verified By:EC IPP Rev:G 08-06-20 rev.D as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	20 pcs	4/30/20	4/30/20	0.50	0.63	Hardinge - 1		20-06-05
120	QC 8	20 pcs	4/30/20	4/30/20	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		
							QC 8 - 61		
							QC 8 - 66		
130	Packaging 3-1 - Stock - B4B	20 pcs	4/30/20	4/30/20	0.00	0.00	Packaging 3 - 1 - B4B		



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Container No: S290034



Part: D2057

Job No: 208733

Serial No/Batch: S290034

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/24/20

DAS
73
9-89
20-07-25

Part Op **100** - Make as per Dwg D2057 and Folio FA260. Break all sharp edges 0.015 max. Do not drill 20.191
 Descriptions: **120** - (QC8- Inspect parts - second check)
130 - (Identify as per dwg & Stock Location: _____) LOCATION : GA
140 - (QC21- Final Inspection - Work Order Release)

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.750	6061-T6 Round Bar .750"	2.1400 ft (.107 ea)	100-Hardinge - 1	5265816

Operation	Component Part	Required	Inventory	Allocated
100-Hardinge - 1	M6061T6R0.750	2	61	0

5.079'

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plug	1.150Inches $\pm$ 0.030	1.180 1.120	1.15	
2	Plug	0.150Inches $\pm$ 0.030	0.180 0.120	.151	
3	Plug	0.750Inches $\pm$ 0.030	0.780 0.720	.74	
4	Plug	0.030Inches $\pm$ 0.030	0.060 0.000	.025	
5	Plug	45.000Degrees $\pm$ 0.000	45.000 45.000	45	Angle
6	Plug	0.397Inches + 0.005 - 0.000	0.402 0.397	.400	
7	Plug	0.150Inches $\pm$ 0.030	0.180 0.120	.15	Radius

Plex 3/31/20 2:16 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					